Missing Digits - 5

In each of these sums digits have been left out, as shown by _.
Fill in the missing digits.

1. 2_ + _7 = 61
2. _6 + 3_ = 81
3. _8 + 7_ = 122
4. 6_ + _6 = 153
5. _8 + 9_ = _44
6. 5_ + _4 = _11
7. _3_ + _4 = 220
8. 7_ + __7 = 272
9. 2__ + _47 = 553
10. _16 + 2__ = 645
11. 8_ - _7 = 36
12. _4 - 2_ = 46
13. _6 - 4_ = 48
14. 8_ - _7 = 47
15. _3_ - _6 = 82
16. __7 - 4_ = 84
17. __3 - 8_ = 157
18. _3_ - _5 = 257
19. _58 - 2__ = 375
20. 5_9 - _7_ = 193
21. 2_ × _3 = 1219
22. 4_ × _9 = 1363
23. _9 × 7_ = 1501
24. _9 × 3_ = 2183
25. _1_ × 4_ = 4633
26. __3 × 5_ = 5459
27. __7 × 6_ = 7747
28. _3_ × _1 = 9727
29. __ × __ = 8091
30. __ × __ = 8064
31. ___1 ÷ 2_ = 67
32. ___7 ÷ 2_ = 73
33. ___9 ÷ 4_ = 83
34. ___1 ÷ 5_ = 93
35. 35__ ÷ _7 = 97
36. 43__ ÷ _3 = 83
37. 2__3 ÷ 1__ = 19
38. 2__3 ÷ 1__ = 17
39. 7553 ÷ __ = __
40. 7938 ÷ __ = __
41. $__^2$ = 2025
42. $__^2$ = 1296
43. $__^3$ = 29791
44. $__^3$ = 74088
45. $__^2$ = 28_
46. $__^2$ = 44_
47. $__^2$ = 33__
48. $__^2$ = 44__
49. $__^3$ = 5___
50. $__^3$ = 9___